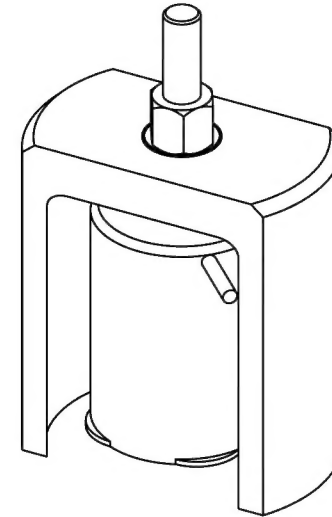
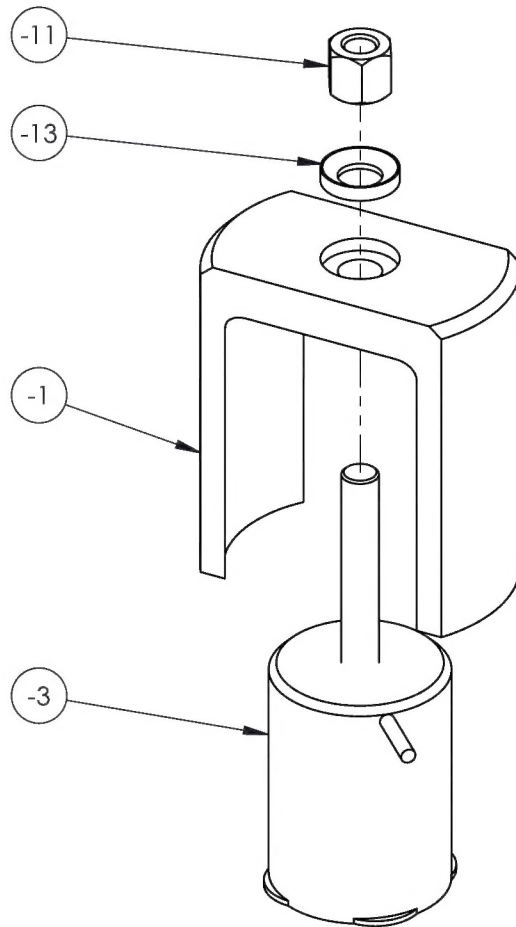


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED




UNDER REVIEW

URF 19-989 19.10.24 (VM)

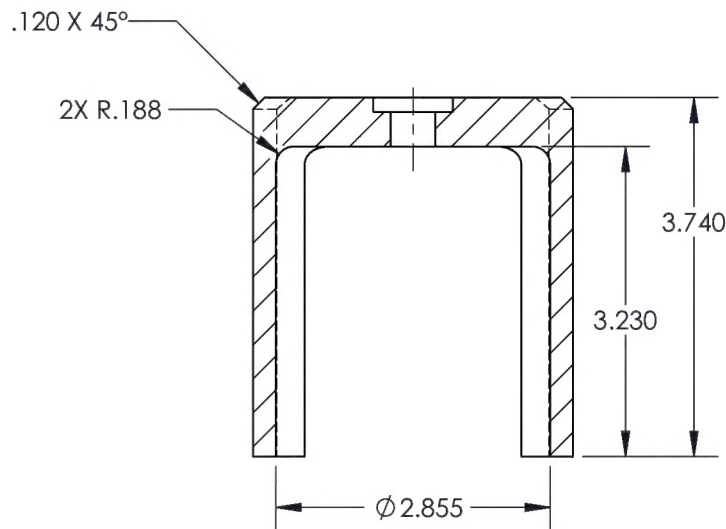
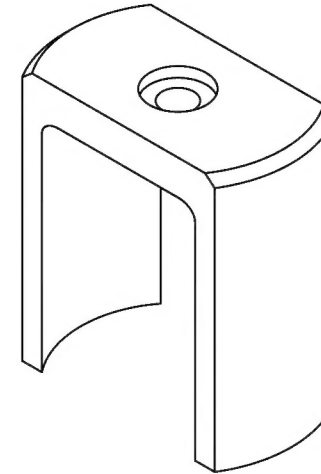
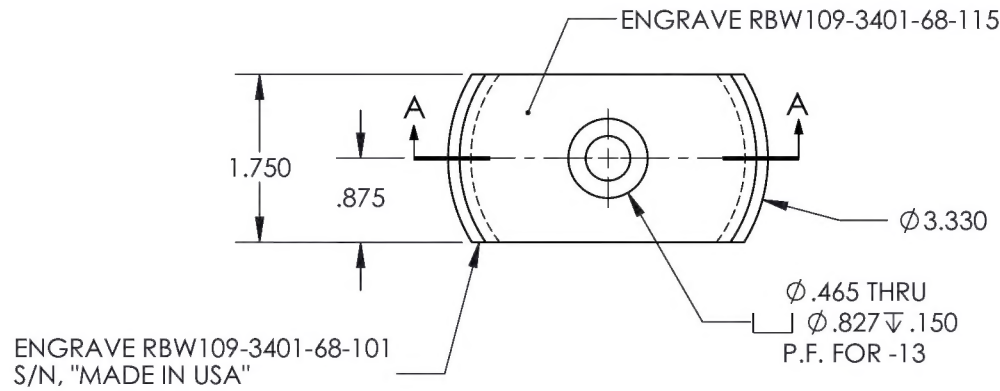
USED IN KIT RBW109-3401-68-101

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	HOUSING	6061	1-5/8 X 3-1/2 X 3-7/8	2
	X		-3	1	EXTRACTOR ASSY			3
	1		-5		EXTRACTOR BASE	4140	Ø2-1/8 X 2-3/4	4
	1		-7		THREADED ROD	STEEL	M10 x 1.5 X 1M MCMaster-CARR #99067A251 (MODIFIED)	5
	1	B/O	-9		DOWEL PIN	STEEL	4mm X 32mm MCMaster-CARR #91595A182	3
		B/O	-11	1	SPHERICAL NUT	STEEL	JW WINCO #A82354	1
		B/O	-13	1	SPHERICAL WASHER	STEEL	M10 MCMaster-CARR #98148A203	1
	ASSY -3							

 RED BARN MACHINE	
TITLE PACKING HOLDER DISASSEMBLY TOOL ASSY	
DWG NO. RBW109-3401-68-103	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: GILBERT APPROVED: <i>Not Approved for MFG</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW119
SCALE 1:2	DATE 5/14/2012
SHEET 1 OF 5	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION A-A

(-1)

HOUSING

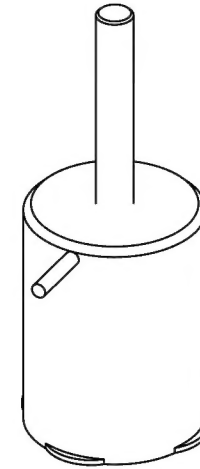
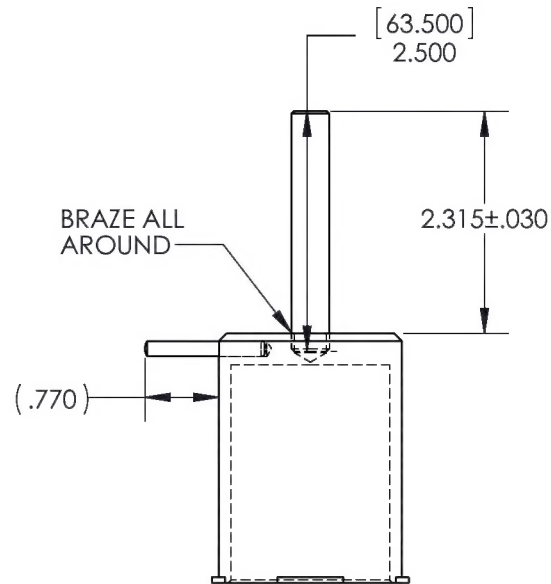
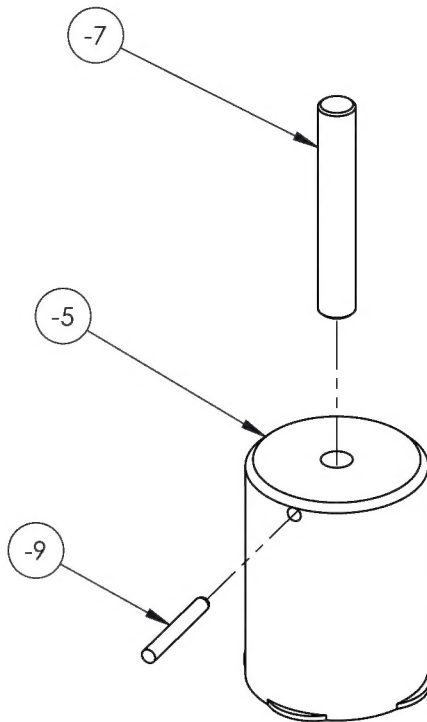
UNDER REVIEW

URF 19-989 19.10.24 (VM)

 RED BARN MACHINE	
TITLE PACKING HOLDER DISASSEMBLY TOOL ASSY	
DWG NO. RBW109-3401-68-103-1	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX $\pm .005$.XX $\pm .01$.X $\pm .1$ FRACTIONS $\pm 1/32$ ANGLES $\pm 5^\circ$	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED: <i>Not Approved for MFG</i> HEAT TREAT: CLEAR ANODIZE FINISH: SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL: AW119	
SCALE 1:2	DATE 5/14/2012
SHEET 2 OF 5	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



UNDER REVIEW

URF 19-989 19.10.24 (VM)

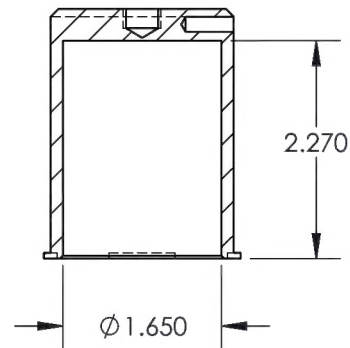
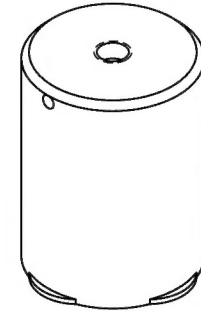
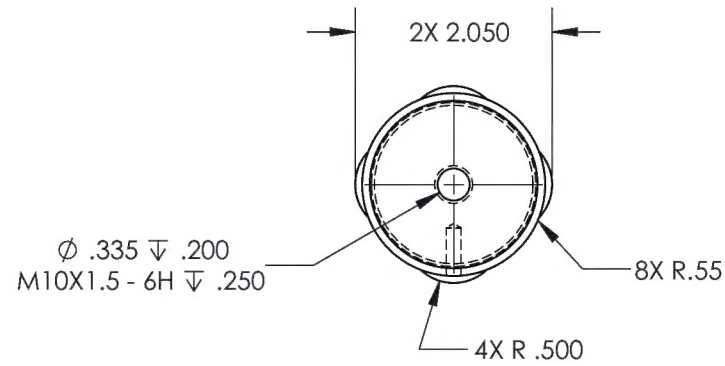
(-3)

EXTRACTOR ASSY

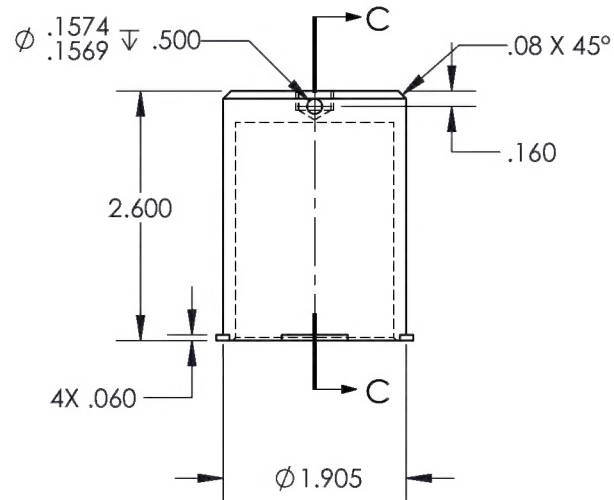
 RED BARN MACHINE	
TITLE PACKING HOLDER DISASSEMBLY TOOL ASSY	
DWG NO. RBW109-3401-68-103-3	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED: <i>Not Approved for MFG</i> HEAT TREAT FINISH SPEC USED ON MODEL AW119	
SCALE 1:2	DATE 5/14/2012
SHEET 3 OF 5	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION C-C



(-5)

EXTRACTOR BASE

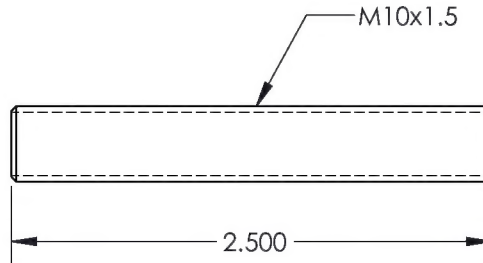
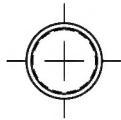
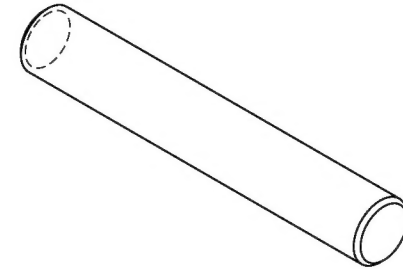
UNDER REVIEW

URF 19-989 19.10.24 (VM)

 RED BARN MACHINE	
TITLE PACKING HOLDER DISASSEMBLY TOOL ASSY	
DWG NO. RBW109-3401-68-103-5	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX $\pm .005$.XX $\pm .01$.X $\pm .1$ FRACTIONS $\pm 1/32$ ANGLES $\pm 5^\circ$	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED: <i>Not Approved for MFG</i> HEAT TREAT: CAD PLATE YELLOW FINISH: SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL: AW119	
SCALE 1:2	DATE 5/14/2012
SHEET 4 OF 5	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



UNDER REVIEW

URF 19-989 19.10.24 (VM)

(-7)
THREADED ROD

 RED BARN MACHINE	
TITLE PACKING HOLDER DISASSEMBLY TOOL ASSY	
DWG NO. RBW109-3401-68-103-7	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED: <i>Not Approved for MFG</i> HEAT TREAT FINISH SPEC USED ON MODEL AW119	
SCALE 1:2	DATE 5/14/2012
SHEET 5 OF 5	